

Van Shields for Ford Transit Custom MK2 Installation Guide

X8R0359



Rear Shield (X8R0359V1)
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Side Shield (X8R0359V2)
Page 11-19

Component list (Rear Shield Kit X8R0359V1)



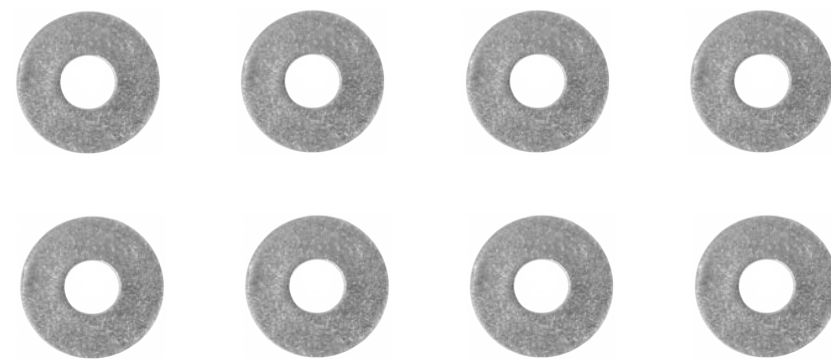
1 Rear Shield



1 Rear Gasket



1 Rear Internal
Plate



8 Washers



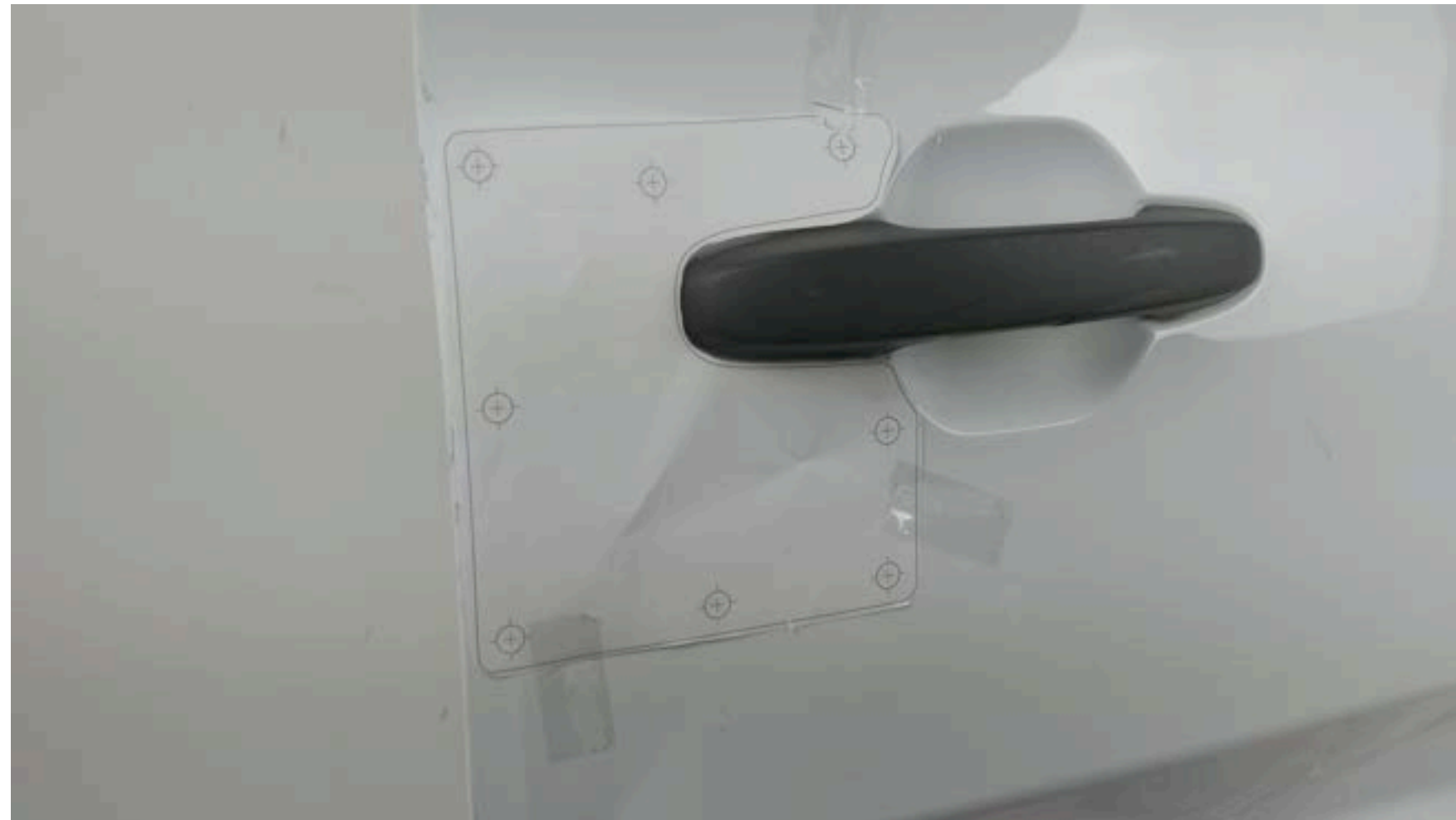
8 Nyloc Nuts



1 Rear Drilling
Template

Step 1:

Preparing door



OR



Side Gasket shown for demonstrative purposes.

Cut out and secure the cutting template

Using the supplied gasket, mark the drilling holes for the shield

Check the inner skin of the door to check that drilling in these locations will not damage any interior components.

Components:



1 Drilling Template



1 Rear Gasket



Step 2: Drilling Holes



Following the drilling template,
OR the marking created in step 1,
drill pilot holes using around a
3mm drill bit.

Step 3:

Expanding Holes



Expand the pilot holes created in step 1, using up to a 9mm drill bit.

To prevent rust, clean any swarf from drilling off the door, then use a paint pen or touch-up kit to cover all drilled holes (including any made during a break-in). Finish by spraying a good-quality wax oil over the holes for added protection.

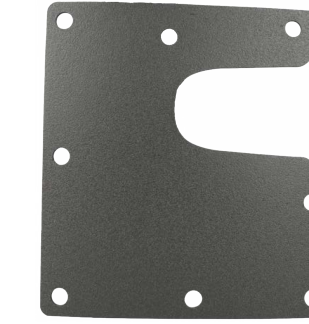
Step 4:

Adding the Gasket

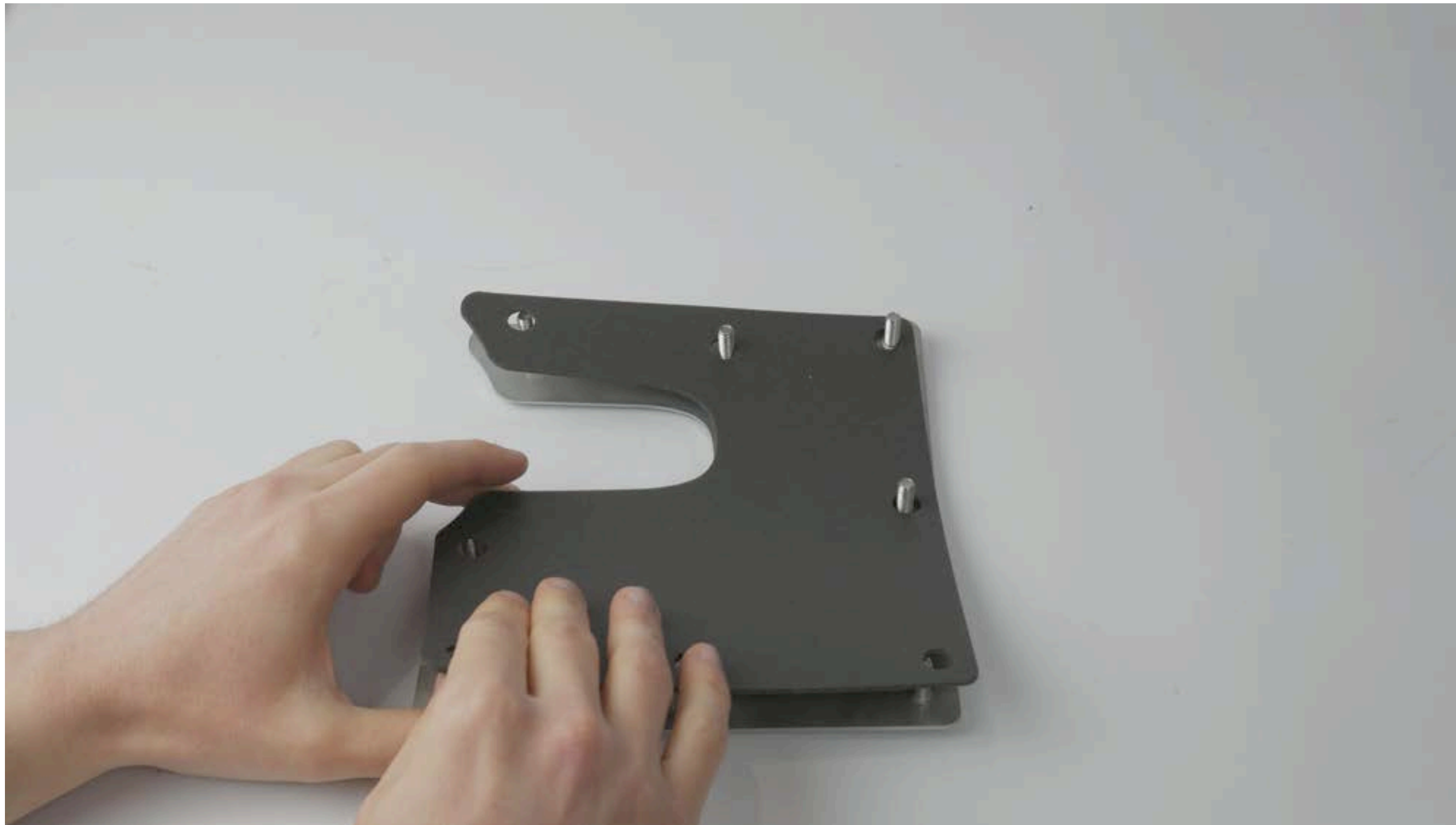
Components:



1 Rear Shield



1 Rear Gasket



Add the Rear Gasket to the Rear Shield

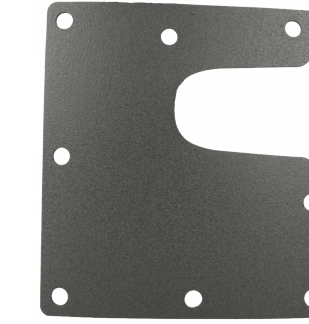
Step 5:

Placing the shield

Components:



1 Rear Shield



1 Rear Gasket

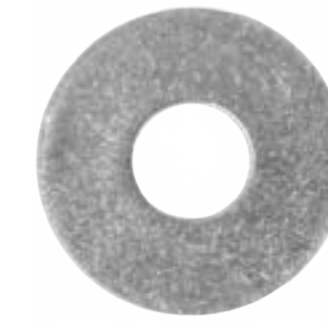


Add the shield and gasket to the holes drilled into the door

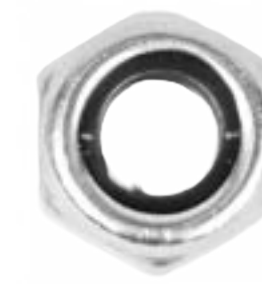
Step 6:

Securing the shield

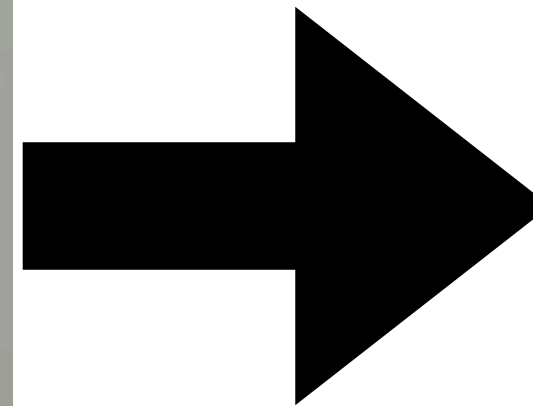
Components:



3 Washers



3 Nyloc Nuts



Add 3 Washers and 3 Nyloc Nuts to the 3 exposed bolts on the side of the door.

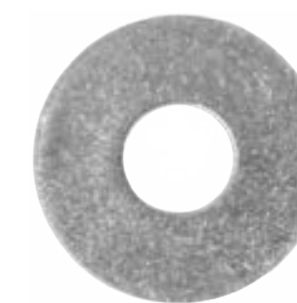
Secure the 3 Washers, and 3 Nyloc Nuts.

Use a wrench to tighten the Nyloc Nuts - Do not over tighten the nuts.

Step 7:

Securing the shield

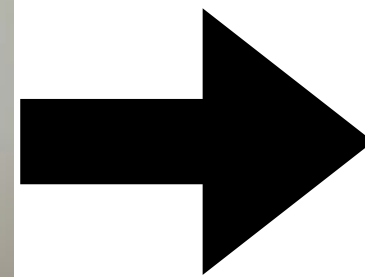
Components:



1 Rear Internal Plate

5 Washers

5 Nyloc Nuts



Insert the Rear Internal Plate onto the bolts from the shield located inside the door

Secure it using 5 Washers, and 5 Nyloc Nuts

Use a wrench to tighten the Nyloc Nuts - Do not over tighten the nuts.



Internal Plate and 5 nuts are located inside door
Check all 8 nuts from steps 6 & 7 are secured and the gasket is compressed. The installation is now complete!

Finished Product:

X8R0359V1 Rear Van Shield for Ford Transit Custom MK2



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Component list (Side Shield Kit X8R0359V2)



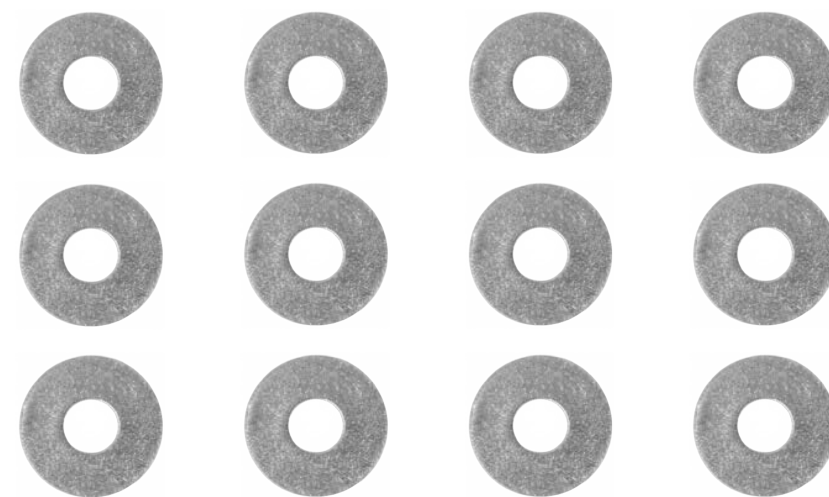
1 Side Shield



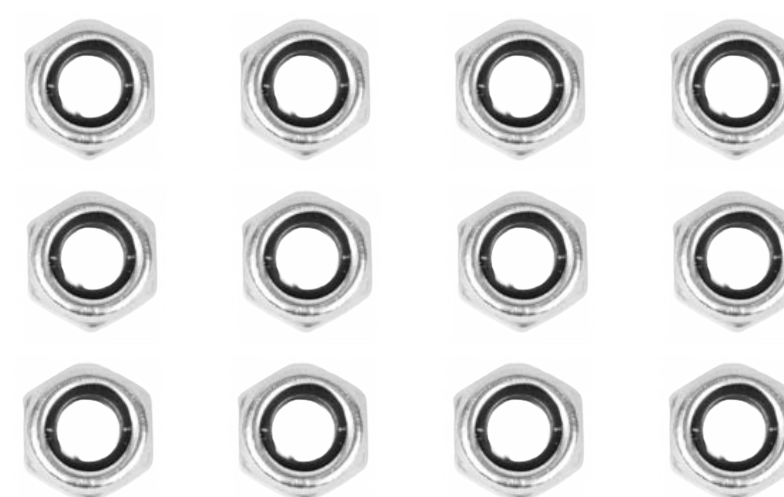
1 Side Gasket



1 Side Internal
Plate



12 Washers



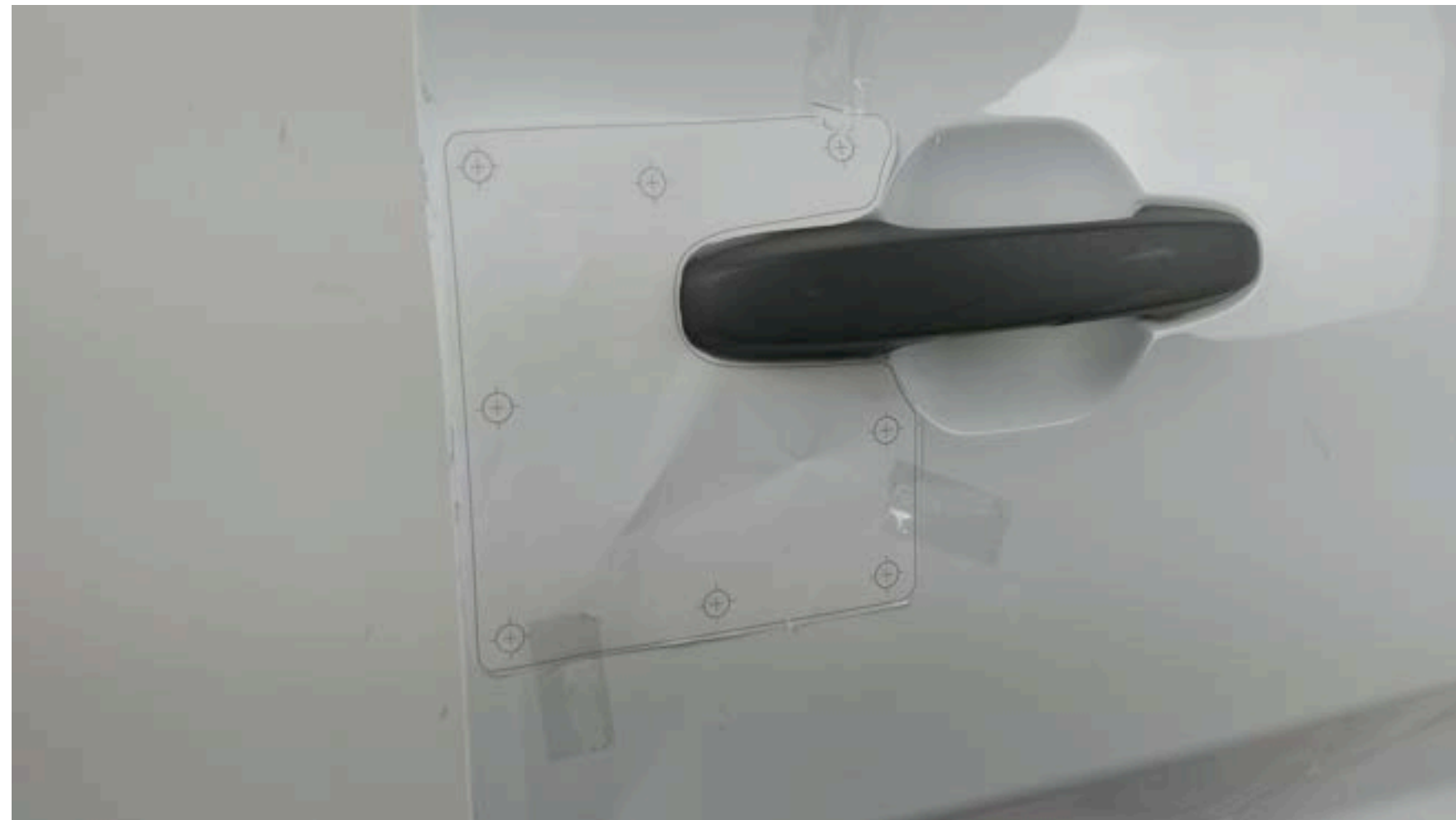
12 Nyloc Nuts



1 Side Drilling Template

Step 1:

Preparing door



Rear Template shown for demonstrative purposes.

Cut out and secure the cutting template

Components:



1 Drilling Template



1 Side Shield



OR



Using the supplied gasket, mark the drilling holes for the shield

Check the inner skin of the door to check that drilling in these locations will not damage any interior components.

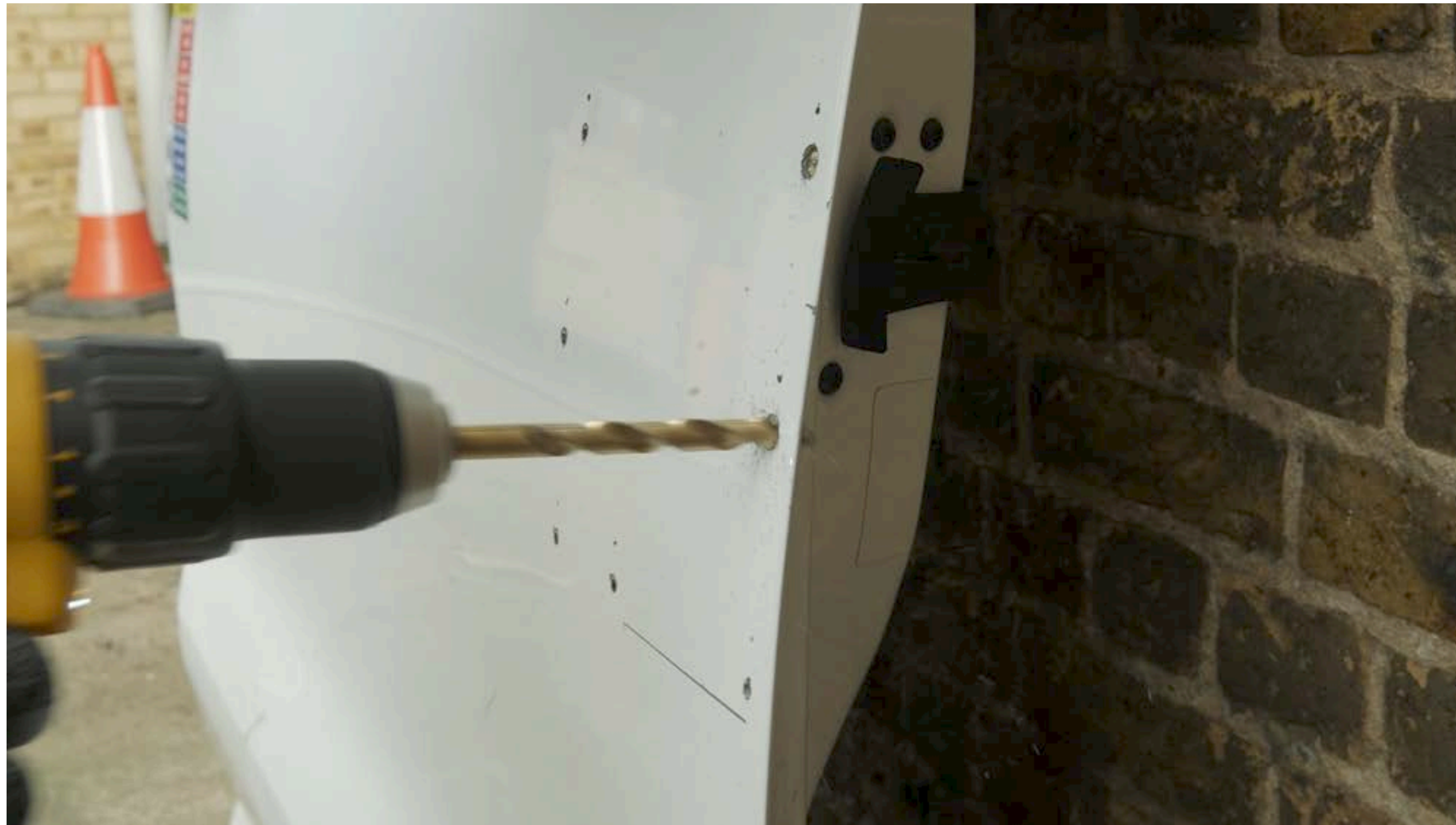
Step 2: Drilling Holes



Following the drilling template,
OR the marking created in step 1,
drill pilot holes using around a
3mm drill bit.

Step 3:

Expanding Holes



Expand the pilot holes created in step 1, using up to a 9mm drill bit.

To prevent rust, clean any swarf from drilling off the door, then use a paint pen or touch-up kit to cover all drilled holes (including any made during a break-in). Finish by spraying a good-quality wax oil over the holes for added protection.

Step 4:

Adding the Gasket

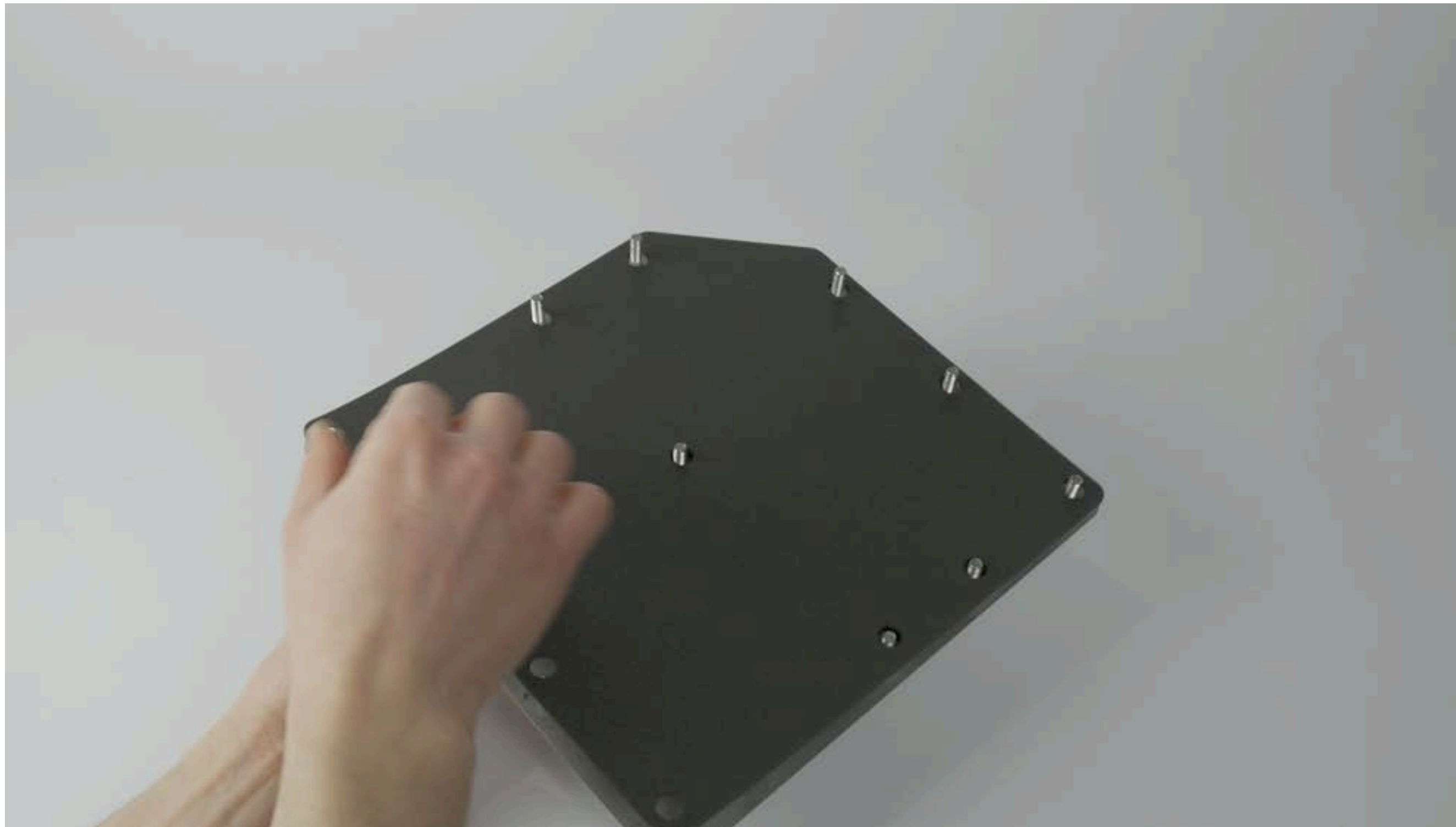
Components:



1 Side Shield



1 Side Gasket



Add the Side Gasket to the Side Shield

Step 5:

Placing the shield

Components:



1 Side Shield 1 Side Gasket

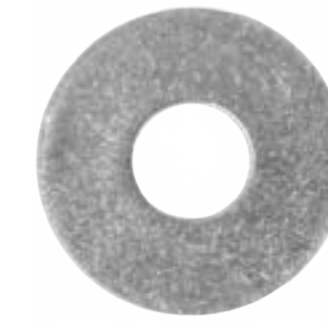


Add the shield and gasket to the holes drilled into the door

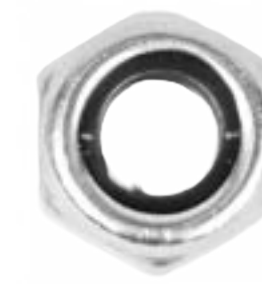
Step 6:

Securing the shield

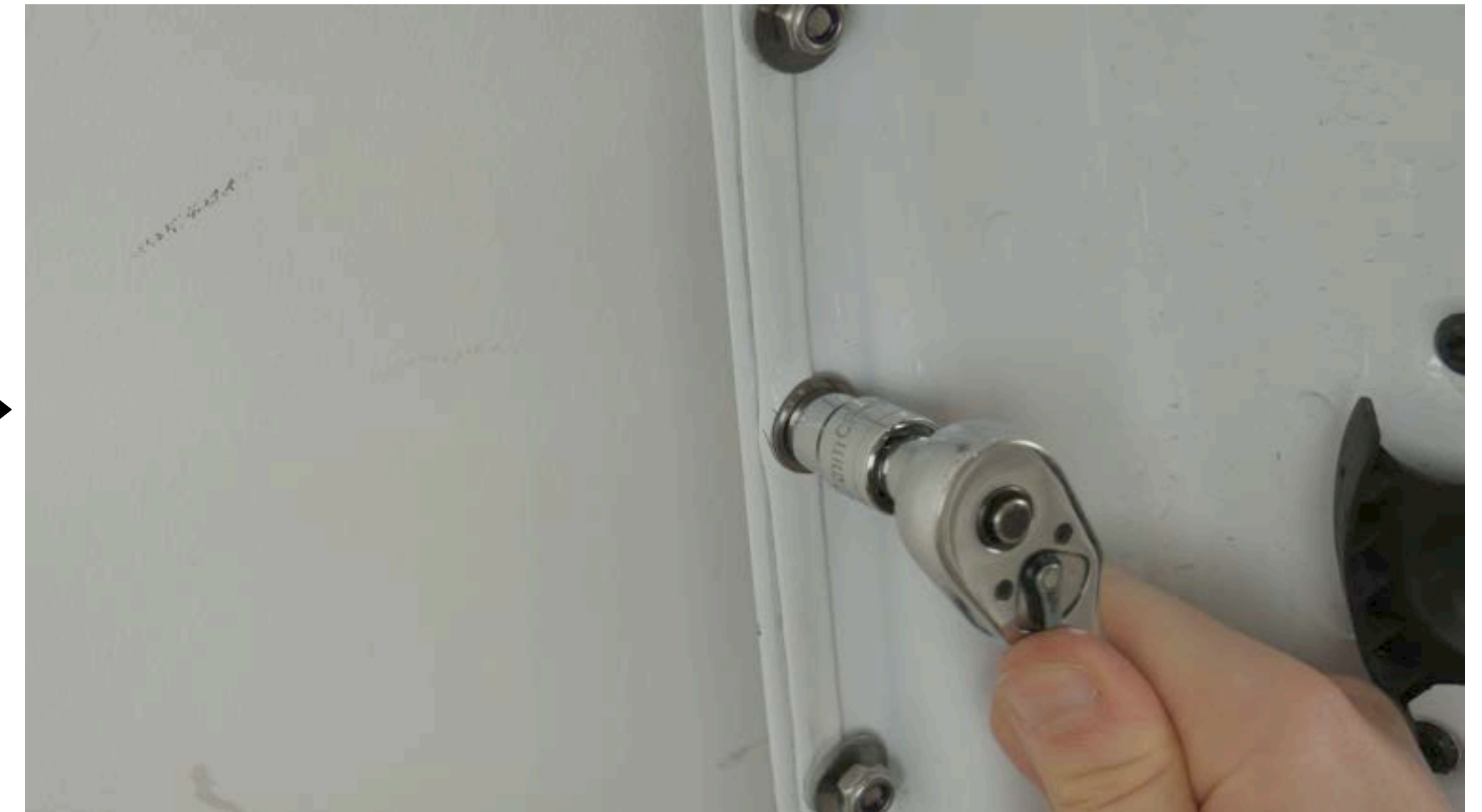
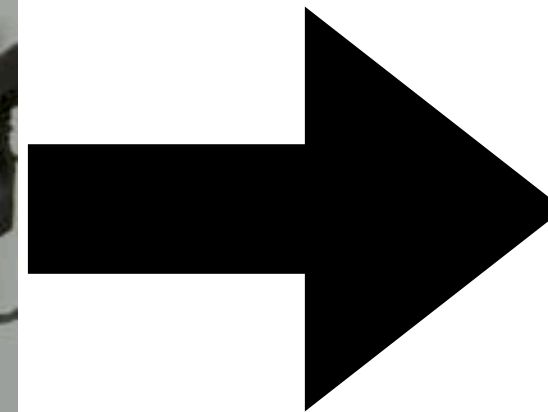
Components:



4 Washers



4 Nyloc Nuts



Add 4 Washers and 4 Nyloc Nuts to the 4 exposed bolts on the side of the door.

Secure the 4 Washers, and 4 Nyloc Nuts.

**Use a wrench to tighten the Nyloc Nuts
- Do not over tighten the nuts.**

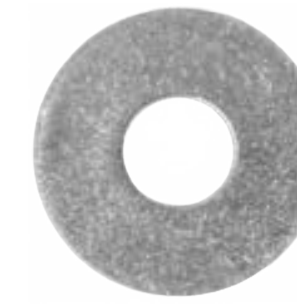
Step 7:

Securing the shield

Components:



1 Side Internal Plate



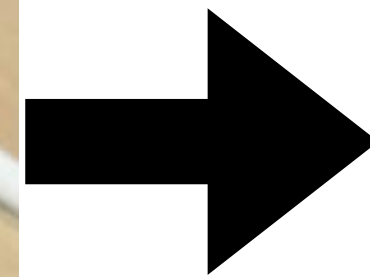
8 Washers



8 Nyloc Nuts

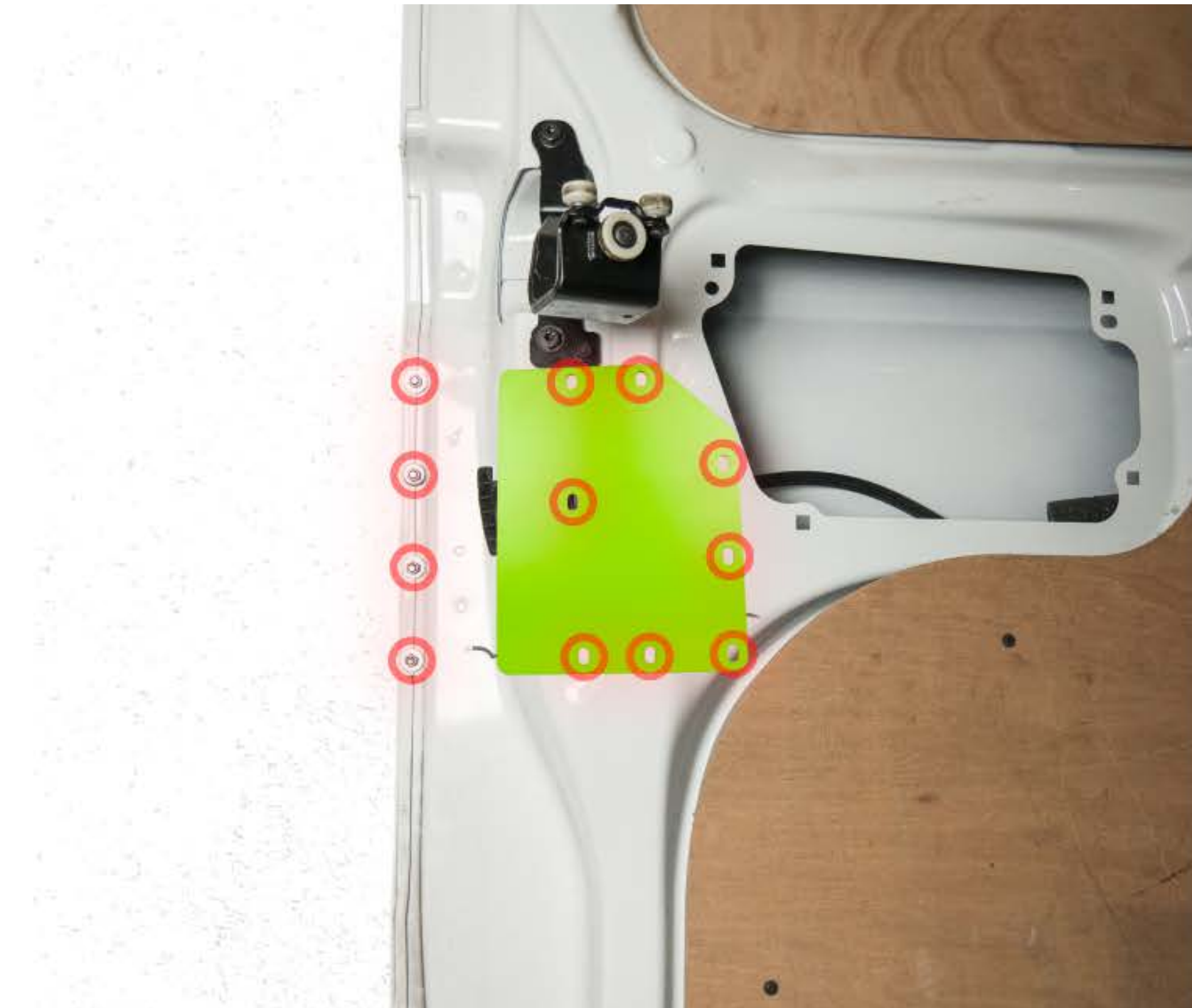


Insert the Side Internal Plate onto the bolts from the shield located inside the door



Secure it using 8 Washers, and 8 Nyloc Nuts

Use a wrench to tighten the Nyloc Nuts - Do not over tighten the nuts.



Internal Plate and 8 nuts are located inside door
Check all 12 nuts from steps 6 & 7 are secured and the gasket is compressed. The installation is now complete!

Finished Product:

X8R0359V2 Side Van Shield for Ford Transit Custom MK2



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